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Canada

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# D5458-1 Job Sheet 193269



Part No: D5458-1

Job Qty: 12 pcs

Part Name: Bushing



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/10/19

Job Tracking No:

Due Date: 4/29/19

Created By: Dara Macdonald

Type: Stock

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 16-12-05 JLM VERIFIED BY:DD

Ship Via:

## Bill of Materials

## Job Routing

| Op No | Operation                     | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier      |           | Sign-off     |
|-------|-------------------------------|--------|------------|----------|-----------|---------|--------------------------|-----------|--------------|
|       |                               |        |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier    | Lead Time |              |
| 100   | Hardinge - 1                  | 12 pcs |            | 4/29/19  | 0.00      | 2.42    | Hardinge - 1             |           | BD 19/04/25  |
| 120   | QC 8                          | 12 pcs |            | 4/29/19  | 0.00      | 0.00    | QC 8 - 12                |           |              |
|       |                               |        |            |          |           |         | QC 8 - 14                |           |              |
|       |                               |        |            |          |           |         | QC 8 - 17                |           |              |
|       |                               |        |            |          |           |         | QC 8 - 20                |           |              |
|       |                               |        |            |          |           |         | QC 8 - 25                |           |              |
|       |                               |        |            |          |           |         | QC 8 - 3                 |           |              |
|       |                               |        |            |          |           |         | QC 8 - 32                |           |              |
|       |                               |        |            |          |           |         | QC 8 - 33                |           |              |
|       |                               |        |            |          |           |         | QC 8 - 35                |           |              |
|       |                               |        |            |          |           |         | QC 8 - 39                |           |              |
|       |                               |        |            |          |           |         | QC 8 - 4                 |           |              |
|       |                               |        |            |          |           |         | QC 8 - 44                |           |              |
|       |                               |        |            |          |           |         | QC 8 - 45                |           |              |
|       |                               |        |            |          |           |         | QC 8 - 49                |           |              |
|       |                               |        |            |          |           |         | QC 8 - 58                |           |              |
|       |                               |        |            |          |           |         | QC 8 - 8                 |           | Δ = 19-04-30 |
|       |                               |        |            |          |           |         | QC 8 - 9                 |           |              |
|       |                               |        |            |          |           |         | QC 8 - 68                |           |              |
|       |                               |        |            |          |           |         | QC 8 - 67                |           |              |
|       |                               |        |            |          |           |         | QC 8 - 1 (A)             |           |              |
|       |                               |        |            |          |           |         | QC 8 - 47                |           |              |
|       |                               |        |            |          |           |         | QC 8 - 40                |           |              |
|       |                               |        |            |          |           |         | QC 8 - 52                |           |              |
|       |                               |        |            |          |           |         | QC 8 - 23                |           |              |
| 130   | Handfinish - 1-1 Chemical-B4B | 12 pcs |            | 4/29/19  | 0.00      | 0.20    | Handfinish - 1 - 1 - B4B |           |              |
|       |                               |        |            |          |           |         | Handfinish - 1 - 2 - B4B |           |              |
|       |                               |        |            |          |           |         | Handfinish - 1 - 3 - B4B |           |              |
|       |                               |        |            |          |           |         | Handfinish - 1 - 4 - B4B |           |              |

|     |                             |           |         |                           |                       |
|-----|-----------------------------|-----------|---------|---------------------------|-----------------------|
|     |                             |           |         | Handfinish - 1 - 5 - B4B  |                       |
|     |                             |           |         | Handfinish - 1 - 6 - B4B  |                       |
|     |                             |           |         | Handfinish - 1 - 7 - B4B  |                       |
|     |                             |           |         | Handfinish - 1 - 8 - B4B  |                       |
|     |                             |           |         | Handfinish - 1 - 9 - B4B  |                       |
|     |                             |           |         | Handfinish - 1 - 10 - B4B | D.R 19/04/01          |
|     |                             |           |         | Handfinish - 1 - 11 - B4B |                       |
|     |                             |           |         | Handfinish - 1 - 12 - B4B |                       |
|     |                             |           |         | Handfinish - 1 - 13 - B4B |                       |
|     |                             |           |         | Handfinish - 1 - 14 - B4B |                       |
|     |                             |           |         | Handfinish - 1 - 15 - B4B |                       |
|     |                             |           |         | Handfinish - 1 - 16 - B4B |                       |
|     |                             |           |         | Handfinish - 1 - 17 - B4B |                       |
|     |                             |           |         | Handfinish - 1 - 18 - B4B |                       |
|     |                             |           |         | Handfinish - 1 - 19 - B4B |                       |
|     |                             |           |         | Handfinish - 1 - 20 - B4B |                       |
|     |                             |           |         | Handfinish - 1 - 21 - B4B |                       |
|     |                             |           |         | Handfinish - 1 - 22 - B4B |                       |
| 140 | QC 7                        | 12<br>pcs | 4/29/19 | 0.00 0.00                 | QC 7 - 10             |
|     |                             |           |         |                           | QC 7 - 13             |
|     |                             |           |         |                           | QC 7 - 14             |
|     |                             |           |         |                           | QC 7 - 15             |
|     |                             |           |         |                           | QC 7 - 17             |
|     |                             |           |         |                           | QC 7 - 18             |
|     |                             |           |         |                           | QC 7 - 19             |
|     |                             |           |         |                           | QC 7 - 2              |
|     |                             |           |         |                           | QC 7 - 28             |
|     |                             |           |         |                           | QC 7 - 3              |
|     |                             |           |         |                           | QC 7 - 30             |
|     |                             |           |         |                           | QC 7 - 34             |
|     |                             |           |         |                           | QC 7 - 36             |
|     |                             |           |         |                           | QC 7 - 37             |
|     |                             |           |         |                           | QC 7 - 41             |
|     |                             |           |         |                           | QC 7 - 47             |
|     |                             |           |         |                           | QC 7 - 48             |
|     |                             |           |         |                           | QC 7 - 51             |
|     |                             |           |         |                           | QC 7 - 58             |
|     |                             |           |         |                           | QC 7 - 59             |
|     |                             |           |         |                           | QC 7 - 60             |
|     |                             |           |         |                           | QC 7 - 9              |
|     |                             |           |         |                           | QC 7 - 68             |
|     |                             |           |         |                           | QC 7 - 50             |
|     |                             |           |         |                           | QC 7 - 67             |
|     |                             |           |         |                           | QC 7 - 40             |
| 150 | Packaging 3-1 - Stock - B4B | 12<br>pcs | 4/29/19 | 0.00 0.00                 | Packaging 3 - 1 - B4B |
|     |                             |           |         |                           | Packaging 3 - 2 - B4B |
|     |                             |           |         |                           | Packaging 3 - 3 - B4B |
|     |                             |           |         |                           | Packaging 3 - 4 - B4B |



|     |            |           |         |                        |                 |
|-----|------------|-----------|---------|------------------------|-----------------|
|     |            |           |         | Packaging 3 - 5 - B4B  |                 |
|     |            |           |         | Packaging 3 - 6 - B4B  |                 |
|     |            |           |         | Packaging 3 - 7 - B4B  |                 |
|     |            |           |         | Packaging 3 - 8 - B4B  |                 |
|     |            |           |         | Packaging 3 - 9 - B4B  |                 |
|     |            |           |         | Packaging 3 - 10 - B4B |                 |
|     |            |           |         | Packaging 3 - 11 - B4B |                 |
|     |            |           |         | Packaging 3 - 12 - B4B |                 |
|     |            |           |         | Packaging 3 - 13 - B4B |                 |
|     |            |           |         | Packaging 3 - 14 - B4B |                 |
|     |            |           |         | Packaging 3 - 15 - B4B |                 |
|     |            |           |         | Packaging 3 - 16 - B4B |                 |
|     |            |           |         | Packaging 3 - 17 - B4B |                 |
|     |            |           |         | Packaging 3 - 18 - B4B |                 |
|     |            |           |         | Packaging 3 - 19 - B4B |                 |
|     |            |           |         | Packaging 3 - 20 - B4B |                 |
|     |            |           |         | Packaging 3 - 21 - B4B |                 |
|     |            |           |         | Packaging 3 - 22 - B4B |                 |
|     |            |           |         | Packaging 3 - 23 - B4B |                 |
|     |            |           |         | Packaging 3 - 24 - B4B |                 |
|     |            |           |         | Packaging 3 - 25 - B4B |                 |
|     |            |           |         | Packaging 3 - 26 - B4B |                 |
|     |            |           |         | Packaging 3 - 27 - B4B |                 |
|     |            |           |         | Packaging 3 - 28 - B4B |                 |
|     |            |           |         | Packaging 3 - 29 - B4B |                 |
|     |            |           |         | Packaging 3 - 30 - B4B |                 |
|     |            |           |         | Packaging 3 - 31 - B4B |                 |
|     |            |           |         | Packaging 3 - 32 - B4B |                 |
|     |            |           |         | Packaging 3 - 33 - B4B |                 |
|     |            |           |         | Packaging 3 - 34 - B4B |                 |
|     |            |           |         | Packaging 3 - 35 - B4B |                 |
|     |            |           |         | Packaging 3 - 36 - B4B |                 |
| 160 | QC 21 - SA | 12<br>pcs | 4/29/19 | 0.00 0.00              | QC 21 - SA - 21 |
|     |            |           |         |                        | QC 21 - SA - 70 |
|     |            |           |         |                        | QC 21 - SA - 53 |

MAY 01 2019

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MAY 01 2019

Part Op **100** - (Hardinge) 1- Turn as per Folio FB516 FOLIO Rev: AA DWG Rev: A  
 Descriptions: **120** - (QC8- Inspect parts - second check)  
**130** - (Chemical Conversion Coat per QSI005 4.1)  
**140** - (QC7-Inspect Chemical Conversion Coat)  
**150** - (Identify as per dwg & Stock Location: \_\_\_\_\_)  
**160** - (QC21- Final Inspection - Work Order Release)

### Job BOM

| Part / Item   | Component Name      | Quantity           | Operation        | Container |
|---------------|---------------------|--------------------|------------------|-----------|
| M6061T6H0.875 | 6061-T6 Hexbar .875 | .4920 ft (.041 ea) | 100-Hardinge - 1 | F110940   |

### Job Allocations

| Operation        | Component Part | Required | Inventory | Allocated |
|------------------|----------------|----------|-----------|-----------|
| 100-Hardinge - 1 | M6061T6H0.875  | 0        | 14        | 0         |

Plex 4/10/19 8:34 AM Dart.Macdonald.Dara

| Part Specifications |             |                                |                  |          |
|---------------------|-------------|--------------------------------|------------------|----------|
| Spec No             | Description | Target/Tolerance               | Limits           | Type     |
| 1                   | Bushing     | 0.500Inches + 0.000<br>- 0.005 | 0.500<br>0.495   | Diameter |
| 2                   | Bushing     | 0.250Inches ± 0.030            | 0.280<br>0.220   |          |
| 3                   | Bushing     | 0.150Inches ± 0.030            | 0.180<br>0.120   |          |
| 4                   | Bushing     | 0.880Inches ± 0.030            | 0.910<br>0.850   |          |
| 5                   | Bushing     | 0.070Inches ± 0.030            | 0.100<br>0.040   |          |
| 6                   | Bushing     | 30.000Degrees ± 0.500          | 30.500<br>29.500 | Angle    |
| 7                   | Bushing     | 0.040Inches ± 0.030            | 0.070<br>0.010   |          |
| 8                   | Bushing     | 45.000Degrees ± 0.500          | 45.500<br>44.500 | Angle    |
| Special Comments    |             |                                |                  |          |



**Container No: S175511**



**Part: D5458-1**

**Job No: 193269**

**Serial No/Batch: S175511**

**Revision:**

**Inspector:**

**Exp Date:**

**Instructions: Various STC's**

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**Date: 04/25/19**